



2/2-Way Solenoid Control Valve

- Excellent range (1:200)
- Very good response
- Compact valve design
- Orifice sizes 2 ... 8 mm
- Port connection 3/8" and 1/2"

Type 2875 can be combined with...



Type 8605

Control Electronics,
Cable plug version



Type 8605

Digital control electronics
DIN-rail version



Type 2508

Cable plug

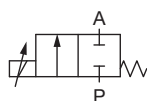


Type 8611

Universal controller

The direct-acting solenoid control valve Type 2875 is used as the regulating unit in control loops. Due to an elastomeric seat seal the valve closes tight (integrated shut-off function), up to the DN specific nominal pressure, see ordering chart on page 3. The plunger of the valve is assembled frictionless, which leads to an extraordinary adjustment characteristic. This valve is particularly suitable for demanding control tasks (high control range, dry gases, etc.).

Circuit function A



direct acting 2-way
solenoid control valve,
normally closed

Valve control takes place through a PWM signal¹⁾. The duty cycle of the PWM signal determines the coil current and hence the position of the plunger. Optionally the valve can also be driven with DC voltage.

Please note the sizing comments for such a control valve on page 2.

¹⁾ PWM pulse width modulation

²⁾ Pressure data [bar]: Measured as overpressure to the atmospheric pressure, orifice further depends on nominal pressure

³⁾ Maximum value, value depends on operating pressure

⁴⁾ Characteristic data of control behaviour depends on process conditions

⁵⁾ by flow measurement

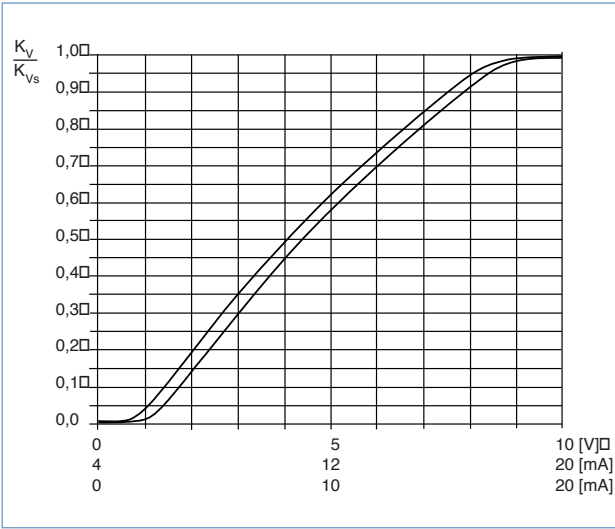
Technical Data - Valve	
Body material	Brass, stainless steel
Seal material	FKM, EPDM on request
Medium	Neutral gases, liquids on request
Pressure range	0 ... 25 bar ²⁾
Medium temperature	-10 ... +90 °C
Ambient temperature	max. +55 °C
Power supply	24 V DC
PWM frequency	900 Hz
Power consumption	16 W
Max. coil current ³⁾	750 mA
Duty cycle	100% continuously rated
Port connection	G 3/8, G 1/2, NPT 3/8, NPT 1/2
Electrical connection	Tag connector (DIN EN 175301-803 Form A)
Installation	As required, preferably with actuator in upright position
Typical control data ⁴⁾ at PWM-Control	
Hysteresis	< 5%
Repeatability	< 0.5% FS ⁵⁾
Sensitivity	< 0.25% FS ⁵⁾
Span	1:200
Response time (10 -90%)	25 ms
Protection class - valve	IP65

The valve control can take place through the control electronics of Type 8605, which converts an analogue input signal into a PWM signal.

Further functional features of the Type 8605 electronic control unit:

- Temperature compensation for coil heating by internal current regulation
- Simple adaptation of zero and span settings
- Ramp function to dampen fast set point changes

Characteristics of a solenoid control valve



Advice for valve sizing

In continuous flow applications, the choice of an appropriate valve size is much more important than with on/off valves. The optimum size should be selected such that the resulting flow in the system is not unnecessarily reduced by the valve. However, a sufficient part of the pressure drop should be taken across the valve even when it is fully opened.

Recommended value: $\Delta p_{\text{valve}} > 25\%$ of total pressure drop within the system

Otherwise, the ideal, linear valve curve characteristic is changed.

If the differential pressure (difference between inlet and outlet pressure) exceeds half the value of the nominal pressure, the characteristics may change.

For that reason take advantage of Bürkert competent engineering services during the planning phase!

Determination of the k_v value

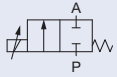
Pressure drop	k_v value for liquids [m ³ /h]	k_v value for gases [m ³ /h]
Subcritical $p_2 > \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$= \frac{Q_N}{514} \sqrt{\frac{T_1 \rho_N}{p_2 \Delta p}}$
Supercritical $p_2 < \frac{p_1}{2}$	$= Q \sqrt{\frac{\rho}{1000 \Delta p}}$	$= \frac{Q_N}{257 p_1} \sqrt{T_1 \rho_N}$

k_v	Flow coefficient	[m ³ /h] ⁶⁾
Q_N	Standard flow rate	[m ³ /h] ⁷⁾
p_1	Inlet pressure	[bar] ⁸⁾
p_2	Outlet pressure	[bar] ⁸⁾
Δp	Differential pressure $p_1 - p_2$	[bar]
ρ	Density	[kg/m ³]
ρ_N	Standard density	[kg/m ³]
T_1	Medium temperature	[(273+t)K]

- ⁶⁾ measured for water , $\Delta p = 1$ bar, over the value
- ⁷⁾ At reference conditions 1.013 bar and 0°C (273K)
- ⁸⁾ Absolute pressure

Ordering chart

All valves with FKM seal

Circuit function	Orifice [mm]	Port connection	k_{vs} value water [m ³ /h] ⁹⁾	Q_{N_2} value [l/min] ¹⁰⁾	Nominal pressure ¹¹⁾ [bar]	Max. differential pressure [bar]	Item no. Brass	Item no. Stainless steel
A 2/2-way Normal closed (NC) 	2	G 3/8	0.12	129	25	12.5	236 897	236 899
		NPT 3/8	0.12	129	25	12.5	236 898	236 900
	3	G 3/8	0.25	270	10	5	236 901	263 903
		NPT 3/8	0.25	270	10	5	236 902	236 904
	4	G 3/8	0.45	485	8	4	236 905	236 910
		NPT 3/8	0.45	485	8	4	236 908	236 912
		G 1/2	0.45	485	8	4	236 906	236 911
		NPT 1/2	0.45	485	8	4	236 909	236 913
	6	G 1/2	0.80	862	4	2	236 915	236 919
		NPT 1/2	0.80	862	4	2	236 917	236 921
	8	G 1/2	1.10	1186	2	1	236 922	236 924
		NPT 1/2	1.10	1186	2	1	236 923	236 925

⁹⁾ k_{vs} value: Flow rate value for water, measured at +20 °C and 1 bar pressure differential over a fully opened valve.

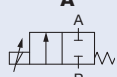
¹⁰⁾ Q_{N_2} value: Flow rate for air with inlet pressure of 6 bar, 1 bar pressure differential and +20 °C.

¹¹⁾ Pressure data [bar]: Overpressure with respect to atmospheric pressure, with a differential pressure (difference between inlet and outlet pressure) above half of the nominal pressure there are discontinuities in the valve's characteristics possible.

Note: Please note that the valves are delivered without control electronics and cable plug (see accessory ordering information).

Ordering chart - variants for higher differential pressure

All valves with FKM seal

Circuit function	Orifice [mm]	Port connection	k_{vs} value water [m ³ /h]	Q_{N_2} value [l/min]	Nominal pressure [bar]	Item no. Brass	Item no. Stainless steel
A 	2.0	G 3/8	0.12	129	25	239 040	239 085
	3.0	G 3/8	0.25	270	10	239 086	239 087
	4.0	G 3/8	0.45	485	8	239 088	239 089
	6.0	G 1/2	0.80	862	4	239 090	239 091
	8.0	G 1/2	1.10	1186	2	239 092	239 093

Note: The following technical data changes compared with the data on page 1:

- PWM frequency 500 Hz, span 1:100.
- Other connection variations (sub-base, NPT) on request<

Further versions on request



Material
EPDM



Analytical
Oxygen version Parts oil-, fat- and silicon free



Approvals
UL
CSA
DVGW/ Gas Appliances Directive (GAD)



Port connection
flange connections

Ordering chart for accessories

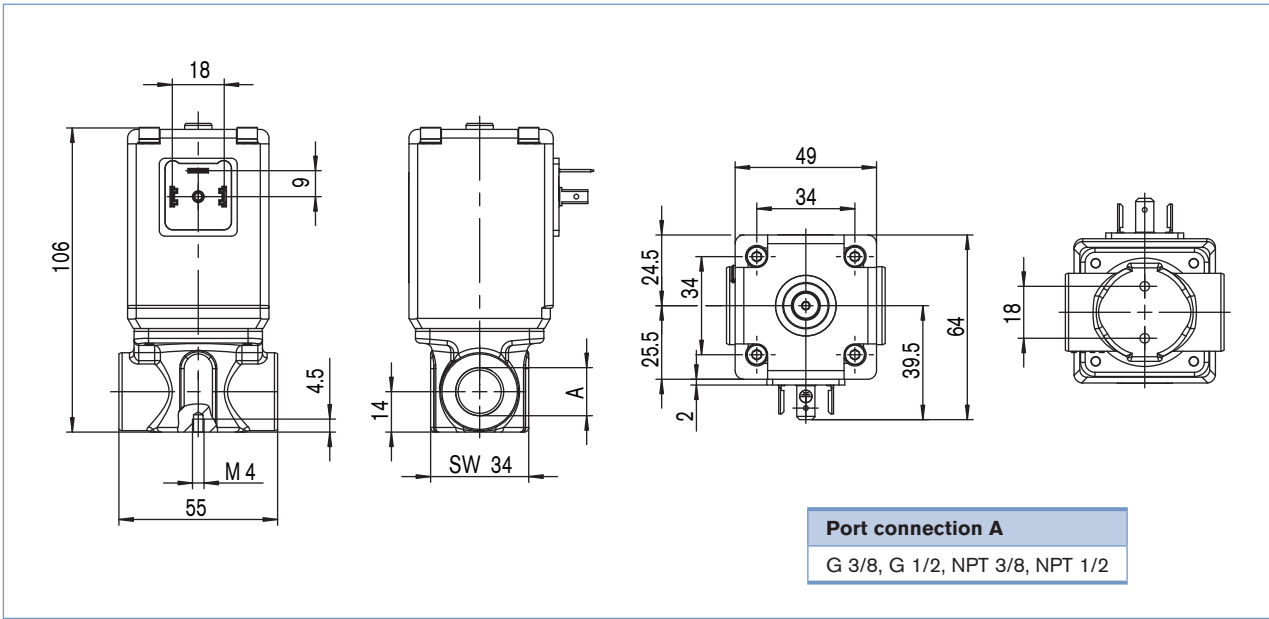
Cable plug 2508 acc. to DIN EN 175301-803 Form A

The delivery of a cable plug includes the flat seal and fixing screw

Circuitry	Voltage / frequency	Item no.
None	0 - 250 V AC/DC	008 376
None, with 3 m cable	0 - 250 V AC/DC	783 573

Control electronics, Type 8605 - please see datasheet

Dimensions [mm]



Note

You can fill out the fields directly in the PDF file before printing out the form.

Design data for solenoid control valves

► Please fill out this form and send to your local Bürkert Sales Centre* with your inquiry or order

Company	Contact person
Customer No	Department
Address	Tel./Fax
Postcode/Town	E-mail

☐ = Mandatory fields

Quantity

Requested delivery date

Process data

☐ Medium			
☐ State of medium	☐ liquid	☐ gaseous	
☐ Medium temperature		°C	
☐ Maximum flow rate	$Q_{nom} =$	Unit:	
☐ Minimum flow rate	$Q_{min} =$	Unit:	
☐ Inlet pressure at nominal operation	$p_1 =$	barg	
☐ Outlet pressure at nominal operation	$p_2 =$	barg	
☐ Max. inlet pressure (nominal pressure)	$p_{1max} =$	barg	
☐ Ambient temperature		°C	

Additional specifications

Body material

☐ Brass

☐ Stainless steel

Seal material

☐ FKM

☐ other

Note: Please state all pressure values as **overpressures with respect to atmospheric pressure** [barg].

Standard series of solenoid control valves



Type 2871

Orifice 0.8 to 2mm
20mm coil width



Type 2873

Orifice 0.8 to 4mm
32mm coil width



Type 2875

Orifice 2 to 8mm
49mm coil width

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